



Cold Drawn / Cold Finished		
Cold Drawn Rounds	Size Range	
A-311 Gr. B	1/2" to 4-1/2"	
A-311 Gr. B G&P	1/2" to 3"	
1018	1/8" to 6"	
1045	3/8" to 6"	
1117	1/2" to 3-1/2"	
1144	1/2" to 4-1/2"	
1215	3/8" to 6"	
12L14	1/4" to 6"	
4140 ANN	5/16" to 4-1/2"	
4140 QT	1/2" to 4"	
4340 AQ	3/4" to 2"	
6150	1/2" to 2"	
8620	1/2" to 4"	
Cold Finished Rounds	Size Range	
52100 BQ SP ANN - AMS 6440	1" to 3"	
Turned & Polished Rounds	Size Range	
1018	6-1/4" to 9"	
TG&P Rounds	Size Range	
1045	3/4" to 4"	
4140 QT	1/2" to 4"	
Cold Drawn Flats & Squares	Size Range	
1018	1/8" to 4"	
1060 ANN	1/2" to 2"	
12L14	5/8" to 2-1/2"	
Cold Finished Flats & Squares	Size Range	
1018	3-1/2" to 6"	
Cold Drawn Hexagons	Size Range	
1018	1/2" to 3"	
1215	1/2" to 2-1/2"	
12L14	3/8" to 2-3/4"	

Stainless Steel		
Stainless Steel Rounds	Size Range	
303	1/2" to 8"	
304	1/2" to 8"	
316	1/2" to 8"	

Hot Roll / FG & RT / Milled		
Hot Rolled Rounds	Size Range	
1018	3" to 12"	
1045	2" to 12"	
1117	3-1/2" to 9-1/2"	
4140 ANN	1" to 12"	
4140 QT	3/4" to 12"	
4150 M ANN	1" to 9-1/2"	
4150 M QT	1" to 10-1/2"	
4340 ANN	1" to 10"	
4340 QT	2"to 10"	
6150 ANN	5/8" to 9-1/2"	
8620	3/4" to 12"	
FG & RT Rounds	Size Range	
1018	12" to 18"	
1045	12" to 18"	
4140 ANN	12" to 18"	
4140 QT	12" to 18"	
4150 M QT	10" to 18"	
4340 ANN	11" to 16"	
4340 QT	11" to 16"	
6150 ANN	10" to 18"	
8620	12" to 18"	
Hot Roll Plate	Size Range	
1045	1/2" to 4-1/2"	
1060 SP ANN	3/4" to 4"	
4140 ANN	1/2" to 4"	
4140 AR	1/2" to 5-3/4"	
4140 Norm & Temp	6" to 12-1/4"	
4140 QT	1/2" to 4"	
4340 SR	1" to 6-1/4"	
6150 ANN	1/2" to 7"	
8620 AR	1/2" to 7"	
Kleen Kut 20	3/4" to 7"	
Alloy Flats (Milled)	Size Range	
4140 ANN	1/4" to 6"	
4140 QT	1/4" to 6"	
8620	1/2" to 4"	
Alloy Plate (Milled)	Size Range	
4140 ANN	1/2" to 8"	
4140 QT	1/2" to 8"	

Services Include: Annealing, Grinding, Heat Treating, Machining, Sawing, Cutting, and Straightening





Tool Steel / High Speed / Powder		
Tool Steel Rounds	Size Range	
A-2	3/8" to 18"	
D-2	1/2" to 20"	
H-13	1/2" to 17"	
0-1	3/8" to 12"	
0-6	1/2" to 12"	
P-20	1" to 4"	
S-7	3/8" to 12"	
Tool Steel Flats (Milled)	Size Range	
A-2	3/8" to 6"	
D-2	1/2" to 5"	
0-1	1/2" to 4"	
S-7	1/2" to 4-1/2"	
Tool Steel Plate (Milled)	Size Range	
A-2	1/2" to 12"	
D-2	1/2" to 18"	
S-7	1/2" to 8"	
High Speed Steel Rounds	Size Range	
M-2	3/4" to 3"	
Sheet	Size Range	
D-2	.100" to .187"	
M-2	.039" to .286"	
Powdered Metal Rounds	Size Range	
CPM 1V	1.265" to 3.540"	
CPM 3V	1.050" to 3.562"	
CPM 10V	0.765" to 3.020"	

Aluminum		
Aluminum Rounds	Size Range	
6061-T6511	3/8" to 12"	
Aluminum Flats & Squares	Size Range	
6061-T6511	1/4" to 4"	

Cast Iron		
Cast Iron Rounds	Size Range	
65-45-12	1-1/2" to 11"	
80-55-06	2-1/2" to 6-1/2"	
G-2	1-1/4" to 12"	

Other Products		
Square Tubing	Size Range	
1008/1026	Call to inquire	
Angle	Size Range	
A36	Call to inquire	
GFS & Drill Rod	Size Range	
All Grades	Call to inquire	

Peerless Ultra Square			
A-2	0-1	1045	4340 ANN
A36	P-20	1060	6150 ANN
D-2	S-7	4140 ANN	8620
H-13	1018	4140 QT	
Precision Milling	Thickness	Width & Length	Square & Parallel
2-Sided .125" - 12"		.250" - 34" wide	
		Up to 84" long	00011 montoot
4-Sided	0501 401	.250" – 18" wide	.002" per foot
6-Sided	.250" - 12"	.276" to 25" long	

- Decarb free is our standard finish we supply unless otherwise quoted or ordered. We can hold a tighter tolerance if specified within a range of .005"
- Length capabilities depend on requested width. (84" max corner to corner)
- This chart is a guideline only. For more specific information, please contact your Peerless representative.